



| | ITEM NUMBER | PART NUMBER | DESCRIPTION | QUANTITY PER PACKAGE |
|--------------------------|-------------|-------------|--------------------|----------------------|
| Shielded parts | 1 | 220674 | Shield | 1 |
| | 2 | 220713 | Retaining cap | 1 |
| | 3 | 220671 | Nozzle | 5 |
| | 4 | 220670 | Swirl Ring | 1 |
| | 5 | 220669 | Electrode | 5 |
| Gouging parts | 6 | 220675 | Shield | 1 |
| | 2 | 220713 | Retaining cap | 1 |
| | 7 | 220672 | Nozzle | 5 |
| | 4 | 220670 | Swirl Ring | 1 |
| | 5 | 220669 | Electrode | 5 |
| Unshielded parts* | 8 | 220717 | Deflector | 1 |
| | 2 | 220713 | Retaining cap | 1 |
| | 9 | 220718 | Nozzle | 5 |
| | 4 | 220670 | Swirl Ring | 1 |
| | 5 | 220669 | Electrode | 5 |
| T30v 30 A parts | 10 | 220569 | Optional deflector | 1 |
| | 11 | 220483 | Retaining cap | 1 |
| | 12 | 220480 | Nozzle | 5 |
| | 13 | 220479 | Swirl Ring | 1 |
| | 14 | 220478 | Electrode | 5 |

**In countries following CE standards, unshielded consumables may only be used in mechanized torch applications.
Unshielded consumables: maintain torch-to-work distance of approximately .080" (2 mm).*